Wood shavings Milling shavings Sawdust **Wood dust** Chips Paper Styrofoam



Compact briquetting presses for volume reduction and heat energy production

Craft enterprises and industrial operations produce wood chips, shavings and saw dust on a daily basis that take up considerable space to store and transport. By contrast, briquettes save space and are easier to transport, and unlike loose materials, present a far lower risk of spontaneous combustion.

Briquetting presses from Airtight process these very wood chips, shavings etc. into compact briquettes that can be used to produce energy for heating. The briquetting presses are installed as a stand-alone machine or in conjunction with evacuation systems.

Briquetting -Large volumes made small

The material to be compressed is mixed by a continually turning tube extracter in the container and then fed to the pressing mechanism by a discharge screw conveyor. The loose material is then subsequently pre-compressed. Then by means of pressure from the press cylinder the pre-formed briquette is transformed into its final, highly compacted, form. When the programmed pressure value has been reached the tongs open and the prepared briquette is pushed out.

Thought-out construction

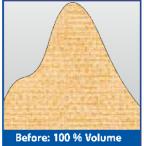
- Extremly low overall height
- Left or right hand design
- Variable container walls
- Hydraulic system with a seperate oil tank
- ✓ Dust sealed pre-compressor
- End of stroke cushioned cylinder with screw cover
- Hardened insert casing
- ✓ Solid central main cylinder
- ✓ SPS control
- Stable ground frame with rubber feet



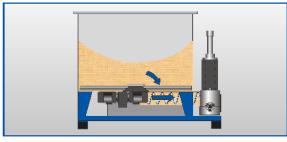
Briquetting press AP 575 with strand length monitoring

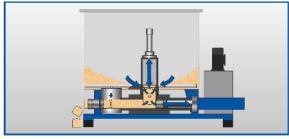
The features of the briquettes produced by these machines are a huge reduction in volume for the same high heating value and controllable combustion. The following are the hallmarks of **Airtight** briquetting presses:

- Huge reduction in volume resulting in considerable potential savings in the cost of storage, transport and disposal
- ▼ Burn briquettes for cost effective energy production





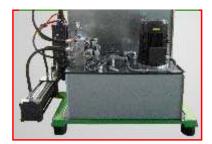






Briquetting press AP 775 with 150 kg/h throughput, 70 mm Briquette Diameter

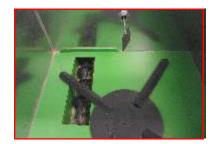
Sophisticated technology in detail



The hydraulic tank is arranged seperately. In this way the emerging oil heat is optimally discharged. Good accessibility allows for service friendly maintenance work to be carried out.



The hardened, ground press chamber casing resists wear and tear and can be replaced seperately. Thus replacement parts costs are very low.



The continually turning tube extractor mixes the material and sends it to the discharge screw conveyor, which feeds it cyclically to the pressing mechanism.



The intelligent SPS control regulates the switching procedures and has user friendly settings.



With the automatic briquette length feature the length of the briquettes can be constantly maintained even with a variety of materials.



By installing the press on a ground frame it can easily be transported and also allows for greater mobility.

Practical examples



Briquetting press AP 675 installed under filter system



Briquetting press AP 555 installed under filter system







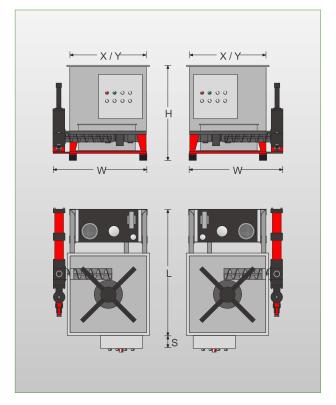
Delivery programme - Technical Data

| Type | Motor | Briquette | Weight** | |
|--------|--------|-----------|--------------|---------|
| AP 440 | 4 kW | 40 mm | 40 kg/h | 850 kg |
| AP 555 | 5,5 kW | 50 mm | 50 kg/h | 870 kg |
| AP 755 | 7,5 kW | 70 mm | 70 kg/h | 900 kg |
| AP 675 | 7,5 kW | 60 mm | 120 kg/h | 1100 kg |
| AP 775 | 7,5 kW | 70 mm | 120-160 kg/h | 1200 kg |
| AP 811 | 11 kW | 80 mm | 150-200 kg/h | 1800 kg |

^{*}material dependent **equipment dependent

Standard equipment: Pressing mechanism with press, expletive and tong cylinders, press chamber wear bushings (except model AP11110), chrome plated tongs, container with base plate, tube extruder, motor, conveyer channel, discharge screw conveyor, ground frame with oscillating unit, hydraulic tank with pump motor and valve control, switching box including SPS control.

| Type | L | W | Н | Χ | Υ | S | |
|--------|------|------|------|------|------|-----|----|
| AP 440 | 1900 | 1315 | 1410 | 1000 | 1000 | 200 | mm |
| AP 555 | 1900 | 1315 | 1410 | 1000 | 1000 | 200 | mm |
| AP 755 | 1900 | 1315 | 1410 | 1000 | 1000 | 200 | mm |
| AP 675 | 2210 | 1965 | 1435 | 1400 | 1400 | 200 | mm |
| AP 775 | 2210 | 1965 | 1435 | 1400 | 1400 | 200 | mm |
| AP 811 | 2210 | 1965 | 1435 | 1400 | 1400 | 200 | mm |



Case Study



Foreground:

EZ Shredder 8/2 placed in a pit.

Material removal with a 11-meter ascending worm to the silo auger.

Background: Briquetting press AP 775 installed unter a filtration system